



LEVOLOR®

12 21 00/LEV
BuyLine 0967



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Performance Characteristics

The use of appropriate window treatments and their combination with high performance glazing systems can significantly contribute to offsetting the energy liability of windows through control of daytime solar radiation and nighttime heat losses. Horizontal and vertical blinds create a solar shield on the interior of a building. Sunlight striking a glass surface

can increase internal heat loads dramatically. Depending on the angle of incidence and the type of glass used, as much as 90% of the radiation striking the glass can enter the building. Levolor window treatments reflect solar rays and create an insulating air space next to the window, thus reducing heat transfer into the interior. Levolor horizontal and vertical

blinds provide complete seasonal control, helping keep out undesirable solar radiation in summer, let in and retain valuable solar radiation in winter, and diffuse sunlight to provide glare-free illumination all year without obstructing ventilation or preventing privacy.

solar optical properties and shading coefficients table

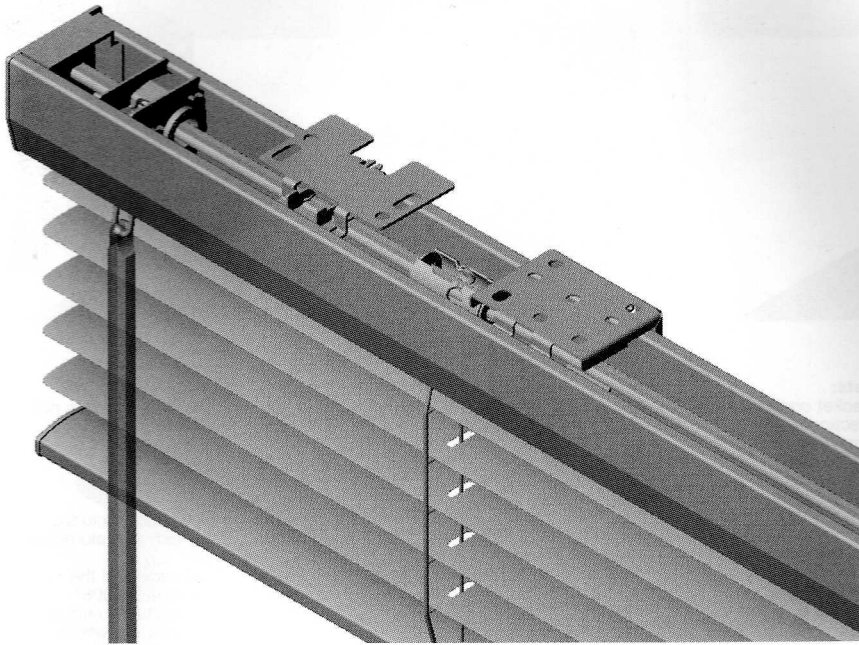
Finish or Fabric #	Product Identification Description	Solar Optical Properties			Shading Coefficients					
		Closed Position			1/4" Clear Plate Glass Position			1/4" H.A. Glass Position		
		Ts	Rs	As	Open	45°	Closed	Open	45°	Closed
Horizontal Blinds – Measured Data										
110	White	.05	.60	.35	.76	.53	.44	.58	.46	.41
112	Alabaster	.04	.59	.37	.77	.54	.45	.59	.47	.42
31	Polished Aluminum	.04	.50	.46	.88	.63	.53	.65	.51	.46
310	Sand	.04	.44	.52	.83	.66	.58	.62	.53	.48
887	Raw Umber	.02	.09	.89	.91	.88	.86	.67	.65	.64
Horizontal Blinds – Estimated Data										
110	White with SheerView option	.05	.60	.35	—	—	.44	—	—	—
112	Alabaster with SheerView option	.04	.59	.37	—	—	.45	—	—	—
Vertical Blinds – Measured Data										
82062	Sierra Snow Solid PVC	.06	.68	.27	—	—	.28	—	—	.27
81793	Oyster Beige P21 Perforated PVC	.11	.37	.55	—	—	.30	—	—	—

Product Safety

Levolor Contract has long recognized the company's responsibility to provide products which do not contribute to health or safety risks in buildings. All Levolor blinds are fabricated using lead-free paint and lead-free components.

Certificate of Compliance:

Levolor certifies that all metal horizontal blinds meet or exceed Federal Specification AA-V-00200B of June 5, 1973 for Type I or Type II venetian blinds, except in areas where the federal specification has become obsolete. The American Window Covering Manufacturers Association (AWCMA) specification of performance standards has been accepted as a substitute by government purchasing agents. All Levolor metal horizontal blinds comply with the performance standards set forth in this specification.



key features:

- Valance-Free Design
- Concealed Mounting System
- Headrail: 1-1/2" High x 1-5/8" Wide with Crowned Underside Profile
- Enclosed Bottomrail with Bottom Bumper
- 1" Slat Width
- Nominal .008" Slat Thickness
- 21.5mm ladder spacing standard
19.5 mm available
- 18mm ladder spacing on LightMaster
- Guardian Tilter Disengaging Clutch Mechanism
- Limited Lifetime Warranty
- Available Cordless
- 90% recycled slat material

product specifications:

For more detailed specifications, please reference the Mark I 1" Blind Product Guide specifications.

Products:

- A. Mark I 1" Blind
Manufactured by Levolor (Model MARK1)
- B. Limited Lifetime Warranty
- C. Materials:

Headrail:

- .025" thick Tomized steel, 1-1/2" high x 1-5/8" wide
- Valance-free design
- Crowned underside profile to prevent light leakage
- Polyethylene headrail detailing

Guardian Tilter:

- .042" Tomized steel housing
- Self-lubricating nylon, automatically disengaging worm and gear mechanism to eliminate overdrive

Tilt Wand:

- Solid, transparent with 5/16" diameter
- Exits the bottom of the headrail via a U-shaped bright metal-plated steel link

Cord Lock:

- .042" thick Tomized steel
- Crashproof

Drums & Cradles:

- Provided with each ladder
- Drums - .031" thick Tomized steel
- Cradles - .042" thick Tomized steel

Installation Brackets:

- Universal Mount Bracket consists of spring tempered steel designed for use in all applications
- Inside mount brackets are designed to completely conceal mounting application

Ladders (slat supports):

- Distance between slats does not exceed 21.5 mm
- 19.5 mm available option
- 18 mm ladder spacing - LightMaster

Cordless Spring Motor (Optional):

- Patented assembly provides counter balance with sufficient sensitivity to hold slats at desired height upon release of the bottomrail
- Variable force coil spring counter balances

the weight of the bottomrail and slats and drives the spools that store the lift cord as the blind is raised

Slats:

- 5000 series magnesium aluminum alloy which includes 90% or higher recycled aluminum materials
- Nominally 1" wide and the thickness is nominally .008"
- Coating includes DustGuard, a patented paint process which disrupts the natural static attraction of airborne dust particles, reducing dust build-up on the slat 50% to 70%.
- Slat Design (select one):
 - a. Unperforated
 - b. SheerView Perforated - slats are perforated with a staggered pattern of .020" diameter holes, nominally 177 per inch of slat length. Slats have an openness factor of 6%. Available on select colors. Not available with Lightmaster option.

Bottomrail:

- Fully enclosed with color matched flexible PVC bottom bumper and polyethylene end caps

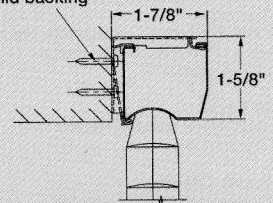
Options:

- a. LightMaster (model MARK1P)
- b. Top Lok® Cord Lock
- c. Hold-Down Brackets
- d. Multiple Blinds on One Headrail
- e. End-Mount Brackets
- f. Extension Brackets
- g. Ring Pull
- h. MultiColor Striping
- i. Cutouts
- j. Cordless
- k. Double slat option
- l. SheerView

mounting detail:

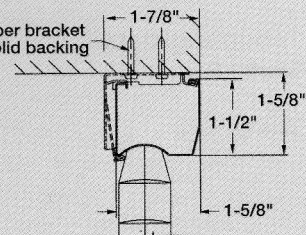
Mark I DustGuard

2 screws per bracket provide solid backing



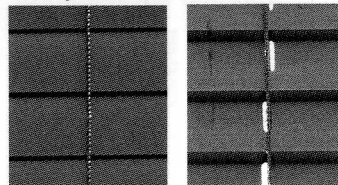
Outside Mounted Detail

2 screws per bracket provide solid backing



Inside Mounted Detail

compare the difference:



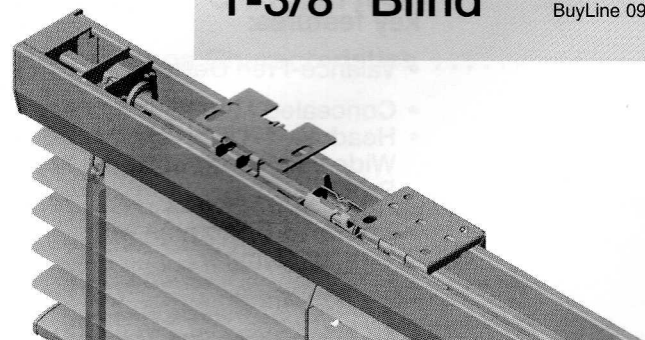
LightMaster Route Hole

Ordinary Route Hole

Mark I Grande

1-3/8" Blind

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product specifications:

For more detailed specifications, please reference the Mark I Grande 1-3/8" Blind Product Guide specifications.

Products

- A. Mark I Grande 1-3/8" Blind Manufactured by Levolor (Model MARK138)
- B. Limited Lifetime Warranty
- C. Materials:

Headrail:

- .025" thick Tomized steel, 1-1/2" high x 1-5/8" wide
- Valance-free design
- Crowned underside profile to prevent light leakage
- Polyethylene headrail detailing

Guardian Tilter:

- .042" Tomized steel housing
- Self-lubricating nylon, automatically disengaging worm and gear mechanism to eliminate overdrive

Tilt Wand:

- Solid, transparent with 5/16" diameter
- Exits the bottom of the headrail via a U-shaped bright metal-plated steel link.

Cord Lock:

- .042" thick Tomized steel
- Crashproof

Drums & Cradles:

- Provided with each ladder
- Drums - .031" thick Tomized steel
- Cradles - .042" thick Tomized steel

Installation Brackets:

- Inside Mount Bracket consists of two interconnecting pieces designed to completely conceal the mounting application
- Universal Mount Bracket consists of one piece spring tempered steel designed for use in all applications

Ladders (slat supports):

- Distance between slats does not exceed 27.5 mm (nominally 11.1 slats per vertical foot)

Slats:

- 5000 series magnesium aluminum alloy which includes 90% or higher recycled aluminum materials
- Nominally 1-3/8" wide and the thickness is nominally .008"
- Coating includes DustGuard, a patented paint process which disrupts the natural static attraction of airborne dust particles, reducing dust build-up on the slat 50% to 70%.

Bottomrail:

- Fully enclosed with color matched flexible Vinyl bottom bumper and polyethylene end caps

Options:

- a. Top Lok® Cord Lock
- b. Hold-Down Brackets
- c. Multiple Blinds on One Headrail
- d. End-Mount Brackets
- e. Extension Brackets
- f. Ring Pull
- g. MultiColor Stripping
- h. Cutouts
- i. Cordless
- j. Double slat option

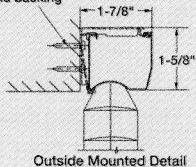
key features:

- DustGuard
- Valance-Free Design
- Concealed Mounting System
- Headrail: 1-1/2" High x 1-5/8" Wide with Crowned Underside Profile
- Enclosed Bottomrail with Bottom Bumper
- 1-3/8" Slat Width
- Nominal .008" Slat Thickness
- 11.1 Slats Per Vertical Foot
- Guardian Tilter Disengaging Clutch Mechanism
- Limited Lifetime Warranty
- 90% recycled slat content

mounting detail:

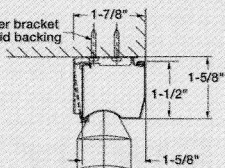
Mark I Grande

2 screws per bracket provide solid backing



Outside Mounted Detail

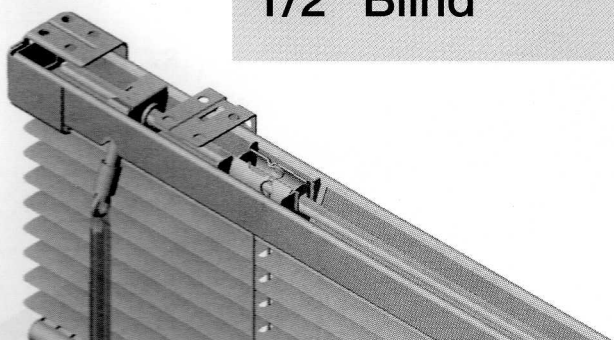
2 screws per bracket provide solid backing



Inside Mounted Detail

Riviera®

1/2" Blind



product specifications:

For more detailed specifications, please reference Riviera 1/2" Blind Product Guide specifications.

Products:

- A. Riviera 1/2" Blind Manufactured by Levolor (Model RIV12)
- B. Limited Lifetime Warranty
- C. Materials:

Headrail:

- .025" thick Tomized steel
- 1" high x 1-9/16" wide

Guardian Tilter:

- .042" thick Tomized steel housing
- Self-lubricating nylon, automatically disengaging worm and gear mechanism to eliminate overdrive

Tilt Wand:

- Solid, hexagon, transparent with 5/16" diameter

Cord Lock:

- .042" thick Tomized steel
- Crashproof

Drums & Cradles:

- Provided with each ladder
- Drums - .031" thick Tomized steel
- Cradles - .025" thick Tomized steel

Installation Brackets:

- .048" thick Tomized steel
- Rivet-hinged safety locking front box brackets to permit removal of headrail without lateral movements

Ladders (slat supports):

- Distance between slats does not exceed 11.5 mm (nominally 26 slats per vertical foot)

Slats:

- 5000 series magnesium aluminum alloy which includes 90% or higher recycled aluminum materials.
- Nominally 1/2" wide and the thickness is nominally .008"
- Coating includes DustGuard, a patented paint process which disrupts the natural static attraction of airborne dust particles, reducing dust build-up on the slat 50% to 70%.

Bottomrail:

- .023" thick Tomized steel

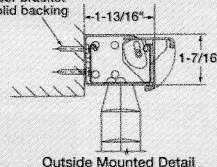
Options:

- a. Top Lok® Cord Lock
- b. Special Installation Brackets
- c. Hold-Down Brackets
- d. 2 Slat Framed Vogue® Valance
- e. Multiple Blinds on One Headrail
- f. Extension Brackets
- g. Universal Ring Tilter
- h. MultiColor Stripping
- i. Cutouts
- j. Ring Pull
- k. Pivot Plates
- l. Projection Brackets
- m. Hinged wand
- n. Double Slat option

mounting detail:

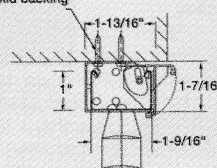
Riviera 1/2"

2 screws per bracket provide solid backing



Outside Mounted Detail

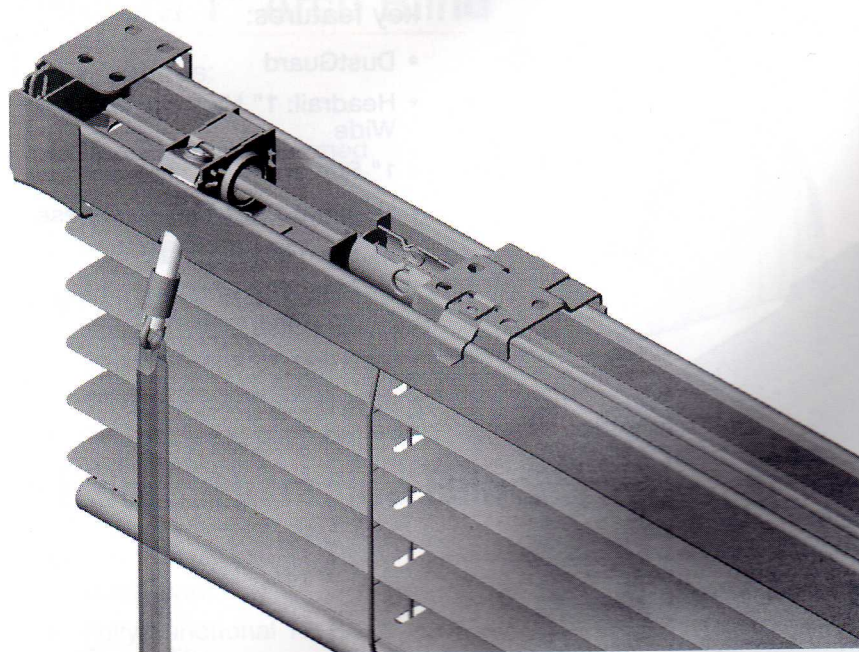
2 screws per bracket provide solid backing



Inside Mounted Detail

key features:

- DustGuard
- Headrail: 1" High x 1-9/16" Wide
- 1/2" Slat Width
- Nominal .008" Slat Thickness
- 26 Slats Per Vertical Foot
- Guardian Tilter Disengaging Clutch Mechanism
- Limited Lifetime Warranty
- 90% recycled slat content



key features:

- DustGuard
- Headrail: 1" High x 1-9/16" Wide
- 1" Slat Width
- Nominal .008" Slat Thickness
- 21.5mm ladder spacing standard
- 19.5mm available option
- 18mm ladder spacing on LightMaster
- Guardian Tilter Disengaging Clutch Mechanism
- Limited Lifetime Warranty
- 90% recycled slat materials

product specifications:

For more detailed specifications, please reference the Riviera Classic 1" Blind Product Guide specifications.

Products:

- A. Riviera Classic 1" Blind Manufactured by Levolor (Model RIV1)
- B. Limited Lifetime Warranty
- C. Materials:

Headrail:

- .025" thick Tomized steel
- 1" high x 1-9/16" wide

Guardian Tilter:

- .042" Tomized steel housing
- Self-lubricating nylon, automatically disengaging worm and gear mechanism to eliminate overdrive

Tilt Wand:

- Solid, hexagon, transparent with a 5/16" diameter

Cord Lock:

- .042" thick Tomized steel
- Crashproof

Drums & Cradles:

- Provided with each ladder
- Drums - .031" thick Tomized steel
- Cradles - .042" thick Tomized steel

Installation Brackets:

- .048" thick Tomized steel
- Rivet-hinged safety locking front box brackets to permit removal of headrail without lateral movements.

Ladders (slat supports):

- 21.5 mm standard
- 19.5mm option available
- 18 mm on LightMaster

Slats:

- 5000 series magnesium aluminum alloy which includes 90% or higher recycled aluminum materials
- Nominally 1" wide and the thickness is nominally .008"
- Coating includes DustGuard, a patented paint process which disrupts the natural static

attraction of airborne dust particles, reducing dust build-up on the slat 50% to 70%.

- Slat Design (select one):
 - a. Unperforated
 - b. SheerView Perforated - slats are perforated with a staggered pattern of .020" diameter holes, nominally 177 per inch of slat length. Slats have an openness factor of 6%. Available on select colors. Not available with LightMaster option.

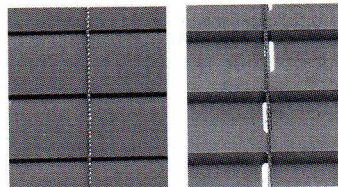
Bottomrail:

- .023" thick Tomized steel.

Options:

- a. Top Lok® Cord Lock
- b. LightMaster (model RIV1-P)
- c. 2 Slat Framed Vogue® Valance
- d. Multiple Blinds on One Headrail
- e. Extension Brackets
- f. Universal Ring Tilter
- g. MultiColor Striping
- h. Cutouts
- i. Telescopic or Non-Telescopic Pole
- j. Hold Down Brackets
- k. Ring Pull
- l. Specialty Shapes
- m. Pivot Plates
- n. Projection Brackets
- o. Hinged Wand
- p. Double Slat option
- q. Pocket Bracket

compare the difference:

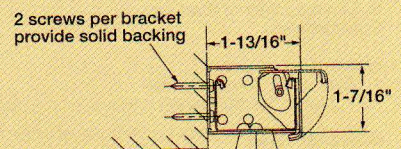


LightMaster
Route Hole

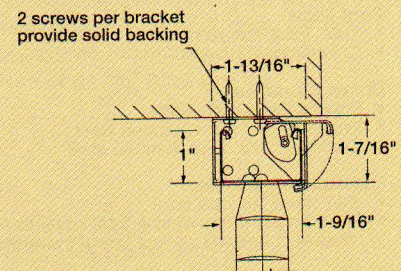
Ordinary
Route Hole

mounting detail:

Riviera Classic 1"



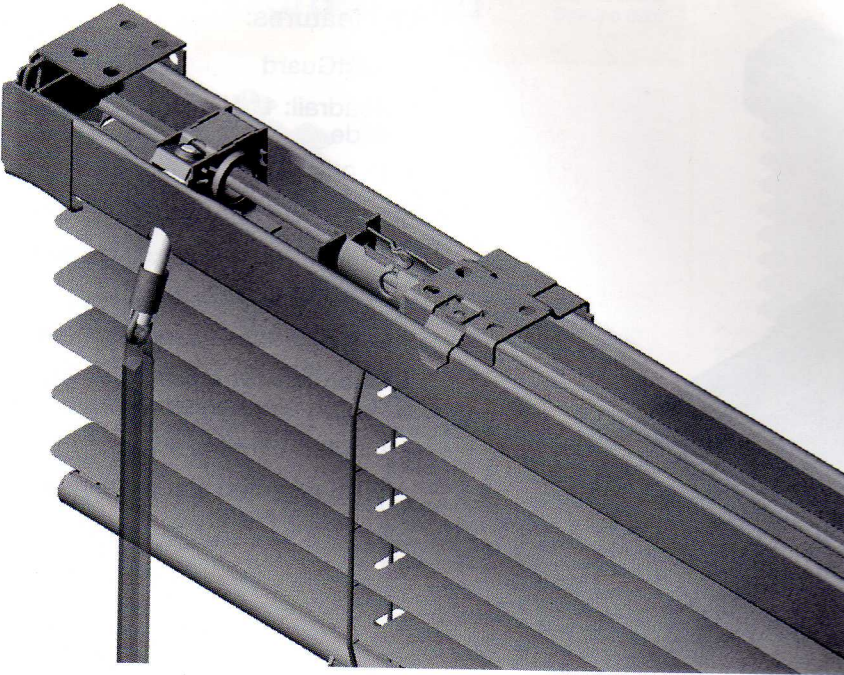
Outside Mounted Detail



Inside Mounted Detail

key features:

- DustGuard
- Headrail: 1" High x 1-9/16" Wide
- 1" Slat Width
- Nominal .006" Slat Thickness
- 21.5mm ladder spacing
- Guardian Tilter Disengaging Clutch Mechanism
- Limited Lifetime Warranty
- 90% recycled content



product specifications:

For more detailed specifications, please reference the Riviera Contract 1" Blind Product Guide specifications.

Products:

- Riviera Contract 1" Blind Manufactured by Levolor (Model RIV1C)
- Limited Lifetime Warranty
- Materials:

Headrail:

- .025" thick Tomized steel
- 1" high x 1-9/16" wide

Guardian Tilter:

- .031" thick Tomized steel housing
- Self-lubricating nylon, automatically disengaging worm and gear mechanism to eliminate overdrive

Tilt Wand:

- Solid, hexagon, transparent with 5/16" diameter

Cord Lock:

- .042" thick Tomized steel
- Crashproof

Drums & Cradles:

- Provided with each ladder
- Drums - .031" thick Tomized steel
- Cradles - .042" thick Tomized steel

Installation Brackets:

- .048" thick Tomized steel
- Rivet-hinged safety locking front cover to permit removal of headrail without lateral movements

Ladders (slat supports):

- Distance between slats does not exceed 21.5 mm (nominally 14.2 slats per vertical foot)

Slats:

- 5000 series magnesium aluminum alloy which includes 90% or higher recycled aluminum materials
- Nominally 1" wide and the thickness is nominally .006"
- Coating includes DustGuard, a patented paint process which disrupts the natural static attraction of airborne dust particles, reducing dust build-up on the slat 50% to 70%.

Bottomrail:

- .023" thick Tomized steel

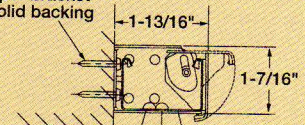
Options:

- Top Lok® Cord Lock
- Restrictive Cam Tilter
- Special Installation Brackets
- Multiple Blinds on One Headrail
- Extension Brackets
- Universal Ring Tilter
- MultiColor Striping
- Cutouts
- Telescopic or Non-Telescopic Pole
- Hold Down Brackets
- Ring Pull
- Specialty Shapes
- Pivot Plates
- Projection Brackets
- 2 slat unframed valance
- Hinged Wand
- Pocket Bracket

mounting detail:

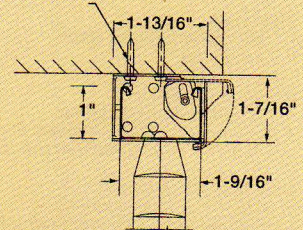
Riviera Classic Contract 1"

2 screws per bracket provide solid backing



Outside Mounted Detail

2 screws per bracket provide solid backing

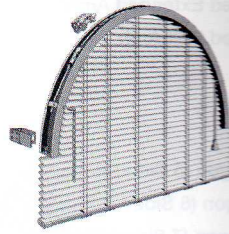


Inside Mounted Detail

Riviera 1" Arch Blind

key features:

- DustGuard
- One-Piece Roll-Formed Headrail
- Headrail Custom Fitted to Window Template
- Tilt & Limited Lift Capability
- Heavy-Duty Custom Formed Tilt Components
- Hand Trimmed Slats
- 90% recycled slat content

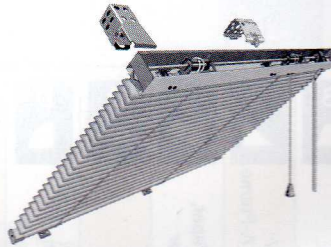


The Riviera 1" Arch Blind is handcrafted as a single unit using a one-piece, roll-formed headrail. No unsightly notching or backfilling is necessary. Each slat is trimmed near the top of the headrail to eliminate light leakage and stair-stepping. The Arch features full, unhindered rotation of slats which can be raised to the bottom of the headrail.

Riviera 1" Incline Blind

key features:

- DustGuard
- Fully Functional Tilt & Lift Capability
- Invisible Guide Wires
- Concealed Guide Wire Tension Adjusters
- Low Profile Sill Plates
- Standard Riviera 1" Headrail, Slats & Components
- 90% recycled slat content



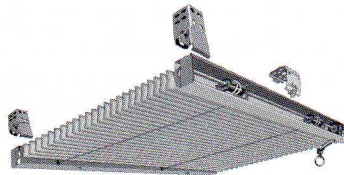
The Riviera 1" Incline Blind is custom-built for windows with up to a 45° slope from the vertical. Fully operational slats can raise, lower or tilt. Invisible guide wires travel with the lift cords and are pre-installed, so installation is quick, easy and cost-effective. The unique adjusters, concealed within the headrail, allow the wires to be lengthened or shortened in the field with a turn of an 1/8" Allen wrench.

Note: Wand and cord cleat must be specified.

Riviera 1" Skylight Blind

key features:

- DustGuard
- Tilt Capability
- Invisible Guide Wires
- Concealed Guide Wire Tension Adjusters
- Standard Riviera 1" Headrail, Slats & Components
- 90% recycled slat content

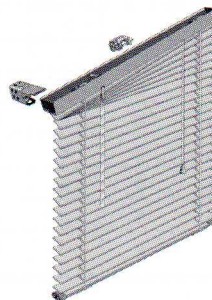


The Riviera 1" Skylight Blind can accommodate windows ranging from those with a 45° or greater slope from the vertical to traditional horizontal skylights. The Universal Ring Tilter provides tilt capability. Invisible guide wires travel with the lift cords and are pre-installed, so installation is quick, easy and cost-effective. The unique adjusters, concealed within the headrail, allow the wires to be lengthened or shortened in the field with a turn of an 1/8" Allen wrench.

Riviera 1" A-Frame Blind

key features:

- DustGuard
- Fully Operational Fanned Slats
- No Stair-Step Effect
- Standard Riviera 1" Headrail, Slats & Components
- 90% recycled slat content
















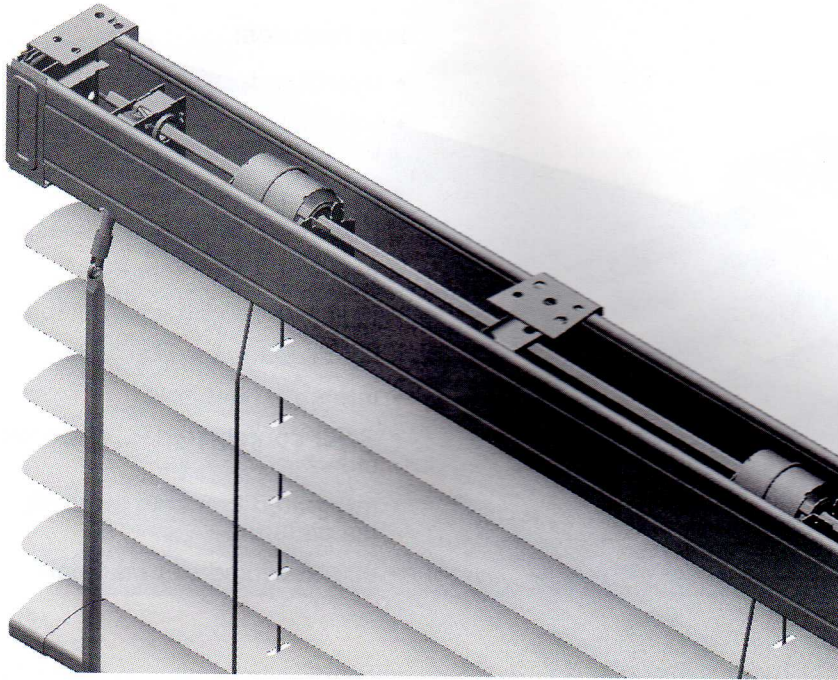
The Riviera 1" A-Frame Blind is one of Levolor's most popular top-quality specialty horizontal blinds. Levolor custom builds each unit for increased durability and easier on-site installation. A slat is attached parallel to the headrail to eliminate light leakage and the stair-step effect. The positive attachment of all slats to the lift cords provides smooth operation, greater reliability, and tighter closure as well as full, unhindered rotation.

Functions & Features

blind types:

- A Incline
- B Skylight
- C Extended A-Frame
- C A-Frame
- C Extended Inverted A-Frame
- C Inverted A-Frame
- C Double Taper Top Wider
- C Extended Double Taper Top Wider
- C Bottom Extended Double Taper Top Wider
- D Arch
- D Extended Arch
- D Side Arch
- D Extended Side Arch
- D Inverted Arch
- D Inverted Extended Arch
- D Inverted Half Arch
- E Circle
- E Oval
- E Oval
- E Pentagon (5 Sided Polygon)
- E Hexagon (6 Sided Polygon)
- E Heptagon (7 Sided Polygon)
- E Octagon (8 Sided Polygon)
- E 9 Sided Polygon
- E 10 Sided Polygon
- E 11 Sided Polygon
- E 12 Sided Polygon
- F Triangle
- F Extended Triangle
- F Inverted Triangle
- F Inverted Extended Triangle
- F Taper Bottom Wider
- F Extended Taper Bottom Wider
- G Taper Top Wider
- G Extended Taper Top Wider
- H Double Taper Bottom Wider
- H Extended Double Taper Bottom Wider
- H Top Extended Double Taper Bottom Wider
- I Hi-Low

													
	Incline	Skylight	A-Frame/ Inverted A-Frame	Double Taper, Top Wider	Arch	Half-Arch	Circle, Oval	Polygon	Triangle	Taper, Bottom Wider	Taper, Top Wider	Double Taper, Bottom Wider	Hi-Low
Blind has full lift capability	■			■							■		■
Blind will not lift		■											■
Lifts to bottom of headrail			■		■	■	■	■	■	■		■	
Lifts to top of bottomrail			■			■							
Lifts partially if mounted OB			■					■		■			
Blind has full tilt capability	■		■	■	■	■	■	■	■	■	■	■	■
Tilts 120° to 140°		■											
Headrail is curved					■	■	■						
Slats may fan at low or high peaks			■			■							
Ladders may not be evenly spaced			■		■	■	■	■	■	■	■	■	
Cord tilt is not recommended	■	■	■		■	■	■	■				■	
Ladders usually end at last slat				■		■	■	■			■		
Vogue valance standard	■		■	■		■		■	■	■	■	■	■
Regular valance standard		■											
Template required					■	■	■	■					
Split controls recommended			■	■	■		■	■			■	■	
Both controls on same side										■			
Applications from vertical to 45°	■												
Applications from 45° to horizontal		■											
Wand tilt standard	■	■	■	■	■	■	■	■	■	■	■	■	
Cord tilt option available	■	■	■	■	■	■	■	■	■	■	■	■	■
Universal tilt and pole available	■	■	■	■	■	■	■	■	■	■	■	■	■
Smooth one-piece Riviera headrail	■	■	■	■	■	■	■	▲	▲	▲	■	▲	■
No further assembly necessary	■	■	■	■	■	■	■	■	■	■	■	■	■
Will not lift if headrail surrounds				■		■	■	■				■	



key features:

- DustGuard
- Headrail: 2-5/16" High x 2-1/4" Wide
- Nominal .009" Slat Thickness
- 2" Slat Width
- 6.9 Slats Per Vertical Foot
- Optional 1-1/2" Wide Ladder Tapes
- Optional heavy duty C90 cord
- Limited Lifetime Warranty
- 90% recycled slat content

product specifications:

For more detailed specifications, please reference Riviera 2" Blind Product Guide specifications.

Products:

- A. Riviera 2" Blind Manufactured by Levolor (Model RIV2)
- B. Limited Lifetime Warranty
- C. Materials:

Headrail:

- .025" thick Tomized steel
- U-shaped, 2-5/16" high x 2-1/4" wide
- All hardware enclosed in the headrail

Tilt Wand:

- Solid, hexagon, transparent with a 5/16" diameter

Cord Lock:

- .050" thick Tomized steel
- Crashproof

Drums & Cradles:

- Provided with each ladder
- Drums - .031" thick Tomized steel
- Cradles - .042" thick Tomized steel

Installation Brackets:

- .050" thick Tomized steel
- Rivet-hinged safety locking front box brackets to permit removal of headrail without lateral movements

Ladders (slat supports):

- Distance between slats does not exceed 44 mm (nominally 6.9 slats per vertical foot)

Slats:

- 5000 series magnesium aluminum alloy which includes 90% or higher recycled aluminum materials
- Nominally 2" wide and the thickness of the slats is nominally .009"
- Coating includes DustGuard, a patented paint process which disrupts the natural static attraction of airborne dust particles, reducing dust build-up on the slat 50% to 70%.

Bottomrail:

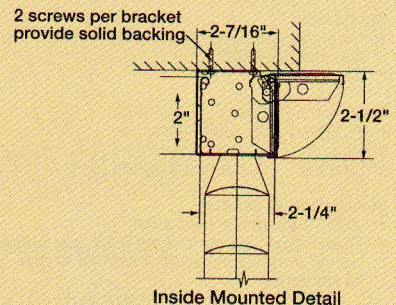
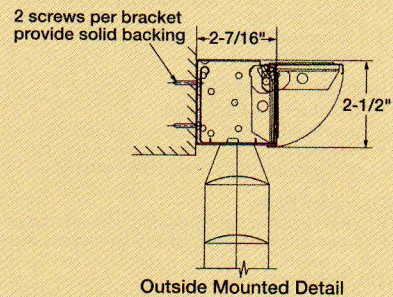
- .023" thick Tomized steel

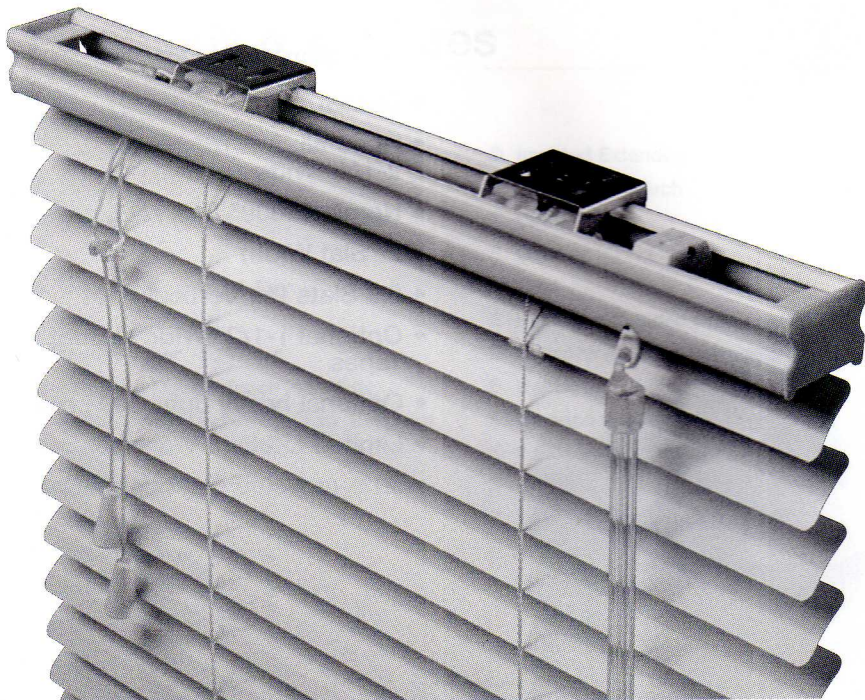
Options:

- a. Plastic Tapes
- b. Fabric Tapes: Woven Cotton Twill Tape
- c. Cord Tilter
- d. Hold-Down Brackets
- e. C90 Heavy-Duty Cord
- f. School Blind
Includes: Heavy-Duty Cord, Cordlock, Cradles and Plastic Tapes
- g. Cutouts
- h. Extension Brackets
- i. Projection Brackets
- j. Multiple Blinds on One Headrail
- k. MultiColor Striping
- l. Ring Pull
- m. Universal Ring Tilter
- n. Telescopic or NonTelescopic Pole
- o. Double Slat
- p. Cord Cleat
- q. Pocket Bracket

mounting detail:

Riviera 2"





key features:

- DustGuard
- Headrail: .94" High x 1.35" Wide
- 1" Slat Width
- Nominal .006" Slat Thickness
- 21.5mm ladder spacing
- LightMaster privacy available
- Limited Lifetime Warranty
- Integrated headrail
- Color coordinated box brackets standard
- Integrated brackets available (as pictured)
- 90% recycled slat material

product specifications:

For more detailed specifications, please reference the Monaco 6 1" Blind Product Guide specifications.

Products:

- A. Monaco 1" Blind Manufactured by Levolor (Model MON6)
- B. Limited Lifetime Warranty
- C. Materials:

Headrail:

- .02" thick Tomized steel
- U-shaped
- .94" high x 1.35" wide
- All hardware enclosed in the headrail

Guardian Tilter:

- Sealed polystyrene housing with lubricated worm and gear mechanism to prevent wear

Tilt Wand:

- Solid, ridged and transparent with a 5/16" diameter

Cord Lock:

- Clear polycarbonate casing with steel shields and brass rollers
- Crashproof

Drums & Cradles:

- Provided with each ladder
- Drums – Engineered polymer
- Cradles – Engineered polymer

Installation Brackets:

- .035" thick galvanized steel
- Rivet-hinged safety locking front box brackets to permit removal of headrail without lateral movements

Ladders (slat supports):

- Distance between slats does not exceed 21.5 mm (nominally 14.2 slats per vertical foot)
- 18 mm LightMaster ladder spacing

Slats:

- 5000 series magnesium aluminum alloy which includes 90% or higher recycled aluminum materials
- Nominally 1" wide and the thickness of the slats is nominally .006".
- Coating includes DustGuard, a patented paint

process which disrupts the natural static attraction of airborne dust particles, reducing dust build-up on the slat 50% to 70%.

Bottomrail:

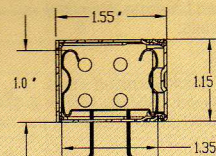
- .023" thick Tomized steel.

Options:

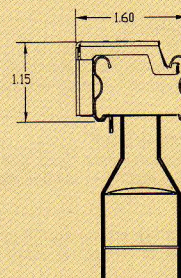
- a. Extension Brackets
- b. Hold Down Brackets
- c. 2 Slat Unframed Valance

mounting detail:

Monaco 6 1"

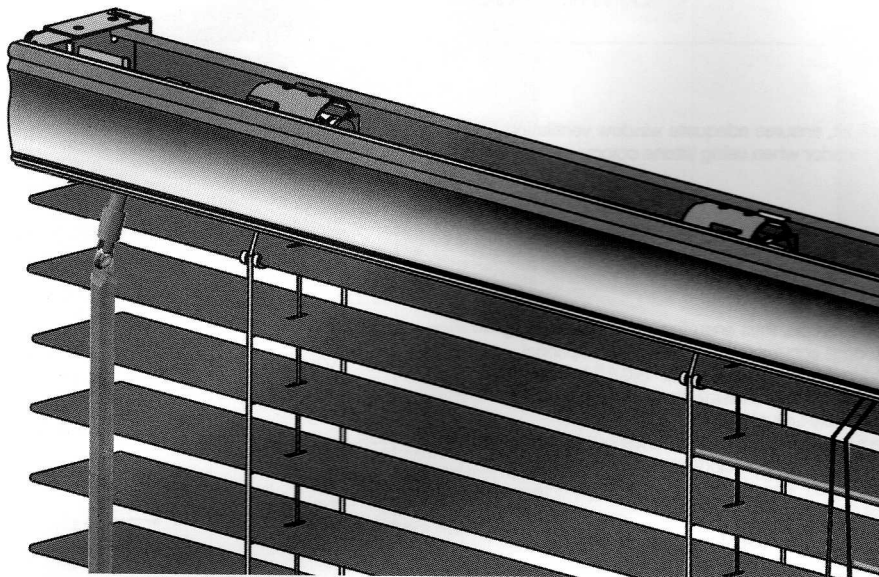


Box Bracket Detail



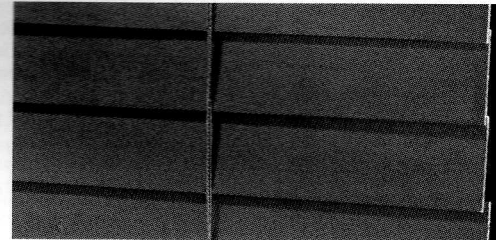
Integrated Bracket Detail

Custom Wood 2" Blind



key features:

- Finest Premium Kiln-Dried Hardwood Construction
- LightMaster Option
- One-Year Warranty



LightMaster available.

product specifications:

For more detailed specifications, please reference Custom 2" Wood Blind Product Guide.

Products:

- A. Custom 2" Wood Blind Manufactured by Levolor (Model WOOD2)
- B. One-Year Warranty
- C. Materials:

Headrail:

- 1-1/2" high x 2-1/4" wide
- All hardware enclosed in the headrail

Wand Tilter

Cord Lock:

- .032" thick steel
- Crashproof

Drums & Cradles:

- Provided with each ladder
- Drums and cradles are made from injection molded thermoplastic

Installation Brackets:

- .040" thick steel
- Rivet-hinged safety locking front cover to permit removal of headrail without lateral movements

Ladders (slat supports):

- Distance between 2" slats does not exceed 44mm (nominally 6.9 slats per vertical foot)

Slats:

- Premium hardwood finished with a wood stain or solid coating selected from Levolor Custom colors, sealed and lacquered
- Maximum slat width 96"
- Standard 2" slats are nominally 2" wide x 1/8" high

Bottomrail:

- Nominally 2" wide x 5/8" high and finished to coordinate with slats

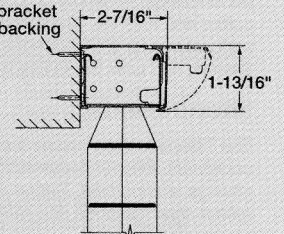
Options:

- a. Cord Tilt
- b. Twill Tapes
- c. LightMaster Privacy Feature
- d. Radius Corners

mounting detail:

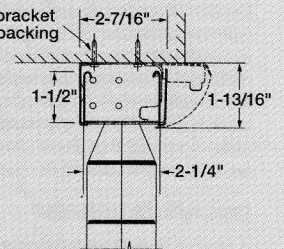
2" Custom Wood

2 screws per bracket provide solid backing



Outside Mounted Detail

2 screws per bracket provide solid backing



Inside Mounted Detail

Custom Faux Wood 2" Blind

product specifications:

For more detailed specifications, please reference Custom 2" Faux Wood Blind Product Guide.

Products:

- A. Custom 2" Faux Wood Blind Manufactured by Levolor (Model FAWOOD 2)
- B. One-Year Warranty
- C. Materials:

Ladders (slat supports):

- Distance between 2" slats does not exceed 44mm (nominally 6.9 slats per vertical foot).

Slats:

- PVC Foam with UV resistant polymer material.
- Resistant to warping, cracking and high humidity conditions.
- Maximum slat width 96"
- Standard 2" slats are nominally 2" wide x 1/8" high.

Bottomrail:

- Nominally 2" wide x 5/8" high and finished to coordinate with slats.

Options:

- a. Cord Tilt
- b. Twill Tapes

key features:

- LightMaster Option
- One-Year Warranty

Headrail, Wand Tilt, Cord Lock, Drums and Cradles and Installation Brackets are identical to Custom Wood 2"

Option Descriptions

restrictive tilter:

The Restrictive Tilter limits the range of angles the slat will tilt, ensures adequate window ventilation and reduces heat build-up. Maintains a uniform building exterior when using tiltone colors.

blinds with cutouts:

Sections of Levolor blinds may be cut out to allow access for air conditioners, ducts or other obstructions.

top lok® cord lock:

Top Lok holds the blind in a completely raised or lowered position, thus ensuring a uniform building exterior. Also, when the blinds are fully raised there is no cord accumulation on the floor. Optional ring pulls are recommended when ordering top lock cord lock. Ring pulls hang 3" (±0.5") below the headrail and are an additional charge. Top Lok is especially useful for installations where the headrail is equal to or greater than eight feet from the floor. Top Lok also keeps unauthorized personnel from raising or lowering blinds. Authorized personnel may adjust the blinds by hooking an ordinary window pole onto the ring at the end of the lift cord (pole not included).

multiple blinds on one headrail:

For installations such as multiple small windows in a row or conference rooms, Levolor can construct blinds with more than one unit on a single headrail.

sheerview perforation:

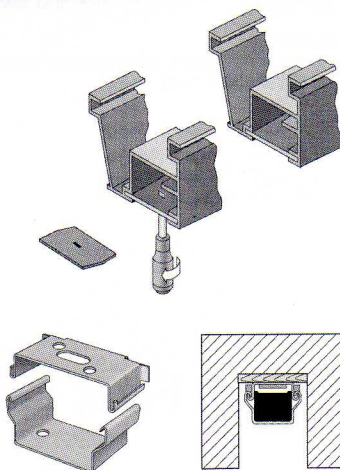
SheerView provides the ability to see through a closed blind and delivers up to a 42% reduction in solar heat gain as compared to a fully opened blind. SheerView optimizes the exterior view while maximizing light and glare control. Top architects and designers have embraced SheerView for its stylish versatility and cost effectiveness when compared to alternative products delivering similar performance. Available on Cordless Mark I 1", Mark I 1", and Riviera Classic 1" blinds in select colors and finishes. Sheerview provides a clean, aesthetic look with .020" diameter, symmetric perforations for a 6% openness factor. SheerView available on 110 White, 112 Alabaster, 885 Dark Bronze, 892 Low Gloss Black, 34 Brushed Aluminum.

tiltone blinds:

The Tiltone feature places a color on the interior side and another color on the outside to maintain a consistent exterior presentation. Matching ladders are also available for many selections. If energy savings is important, Tiltone color also includes an off-white finish on the outside of the blind to reflect solar radiation and reduce cooling costs.

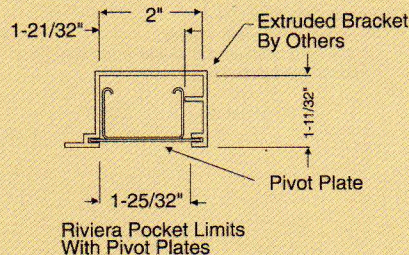
pivot plates:

Levolor Pivot Plates are specifically designed to be used with extruded aluminum mullion with pockets. Pivot Plates eliminate the need to drill and screw into the aluminum mullion. Shown here is a typical mullion incorporating a slot on either side for the pivot plate. The headrail of the blind is installed into the recessed mullion cavity. Then, the plate is turned into place with a screwdriver. Pivot plates are customized based on customer mullion dimensions.



pocket brackets:

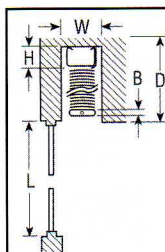
A typical pocket installation may require Levolor Pocket Brackets. The standard Pocket Bracket can be installed in two steps: the upper section is first secured in the top of the pocket; then, the flanges on the lower section are snapped over those on the upper section. This secures the headrail in place. The top of the pocket must be sturdy enough to support the weight of the blind and the pull forces applied to it.



pocket and stacking dimensions

Horizontal Blinds Pocket and Stacking Dimensions

Blind Type	H	B	S	W
Riviera 1/2"	1.875"	.406"	.625"	3.5"
Riviera Classic 1"	1.875"	.406"	.5"	3.5"
Riviera 2" Braided Ladder	3"	.563"	.375"	4"
Riviera 2" Plastic Tape	3"	.563"	.625"	4"
Monaco 6 1"	1.875"	.406"	.5"	3.5"
Wood Blind 2"	3"	.625"	1.25"	4"



- L = Window Height
- W = Minimum Pocket Width
- H = Headrail Height (Including Ceiling Gap)
- B = Bottomrail Height
- S = Slat Stack Height (Per Vertical Foot of Blind)
- D = Minimum Pocket Depth
- D = H+B+(S x L/12)

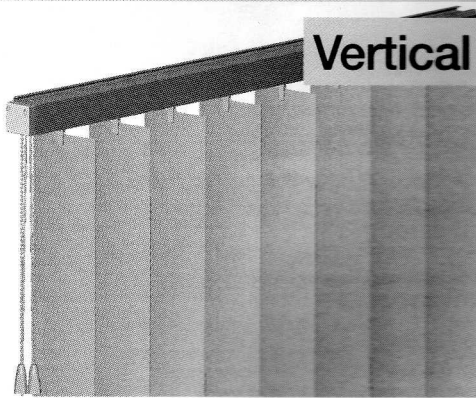
Notes: All Dimensions in Inches.
All Heights are Approximate.

restrictive tilter options:

option number	performance
6060	60° up 0° 60° down
90111	90° up Level 0°
70111	70° up Level 0°
7575	75° up 0° 75° down
4545	45° up 45° down

Zirlon® Wheeled System

Vertical Blind



product specifications:

For more detailed specifications, please reference the Zirlon Product Guide specifications.

Products:

- A. Levolor Zirlon Vertical Blind
Manufactured by Levolor (Model ZIR)
- B. One-Year Warranty
- C. Materials:

Channel:

- Head channel made of anodized extruded aluminum alloy
- 1-5/16" wide x 1-7/16" high with capped ends.
- Provided with Delrin®, or equivalent sprocket wheels
- End caps are equipped with covers to enclose sprockets, rotation rod ends and rollers for traverse cord

Carrier Trucks:

- Made of Delrin
- 5/16" wide
- Traverses on Zirlon wheels
- No glides or sliders are allowed

Spacer Links:

- Flexible 1/4" wide stainless steel spacer links space and stabilize trucks by passing smoothly between stabilizer guides on each truck

Louvers:

- Rotate 360°
- Stack, when traversed, into no more than 5/16" per louver
- When rotated, 3-1/2" louvers overlap not less than 3/8"

Rotation:

- #6 nickel-plated bead chain synchronizes and actuates 360° rotation by turning a keyed aluminum rod actuating Delrin worm and spur gear in each truck
- Gears provide no less than 8-to-1 mechanical advantage and keep louvers fixed until reset by control
- No cord or 1-to-1 ratio mechanisms are allowed.
- Spur and worm gear slips under extreme loading and is able to be realigned with no damage

Traversing:

- Left to right, right to left or split, by means of cord

Channel Color:

- Anodized aluminum is standard channel color

Louver Spacing:

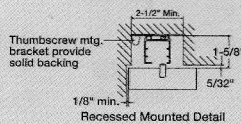
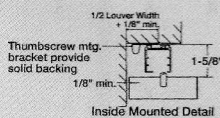
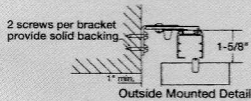
- Normal louver spacing on center is 3/8 of an inch less than the louver size Louver width: 3-1/2" Spacing on center: 3-1/8"

Channel Installation:

- Bracket or surface installation using:
 - 1 Thumb Clamps
 - 2 Angle Brackets

mounting detail:

Zirlon Vertical Blind
Lift-Out Headrail shown in all mounting details.

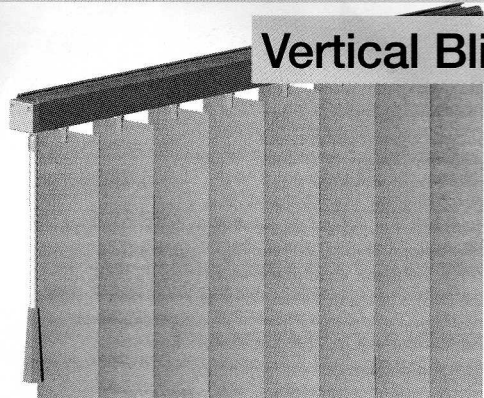


key features:

- Self-Lubricating Wheeled System Glides Very Smoothly
- Louvers Traverse Smoothly & Stack in 30% Less Space
- Louvers Rotate 360°
- Easy to Clean Windows – Louvers Move Away From Control End Effortlessly
- Stainless Steel Links will Not Rust

Zirlon® with AutoWand

Vertical Blind



product specifications:

Channel:

- Made of anodized extruded aluminum alloy
- 1-5/16" wide x 1-7/16" high
- Capped ends, provided with Delrin®, or equivalent, sprocket wheels. End caps are equipped with covers to enclose sprockets and rotation rod ends and rollers for traverse cord.

Carrier Trucks:

- Made of Delrin
- 5/16" wide
- Traverses on Zirlon wheels
- No glides or sliders are allowed

Spacer Links:

- Stainless steel
- Flexible
- 1/4" wide
- Space and stabilize trucks by passing smoothly between stabilizer guides on each truck

Louvers:

- Rotate 360°
- Stack, when traversed, into no more than 5/16" per louver
- When rotated, 3-1/2" louvers overlap not less than 3/8"

AutoWand Rotation:

- Fiberglass wand with Lexan® handle synchronizes and actuates 360° rotation through a keyed aluminum rod actuating Delrin worm and spur gear in each truck

- Gears provide not less than 8-to-1 mechanical advantage and keep louvers fixed until reset by control
- No cord or 1-to-1 ratio mechanisms will be allowed
- Spur and worm gear should slip under extreme loading and be

able to be realigned with no damage

Traversing:

- Traverse left to right, right to left, and split draw
- Fiberglass wand with Lexan handle traverses the lead truck and gear assembly

Options:

Channel Color:

- Anodized aluminum is standard channel color.

Louver Spacing:

- Normal louver spacing on center is 3/8 of an inch less than the louver size Louver width: 3-1/2" Spacing on center: 3-1/8"

Channel Installation:

- Bracket or surface installation using:
 - 1 Thumb Clamps
 - 2 Angle Brackets

Wand Sizes:

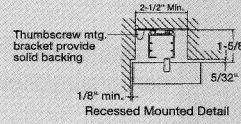
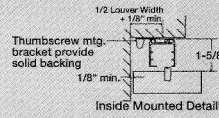
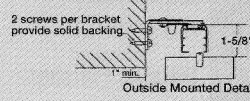
- Standard sizes – 30" and 54"

autowand:

With Levolor's exclusive AutoWand option, a twist of the easy-to-locate wand rotates the louvers. To traverse the louvers, the wand glides the louvers easily down the track. An especially desirable feature to specify in locations where people may be unfamiliar with vertical blind operation – such as schools and hospitals – AutoWand provides insurance against future service repairs!

mounting detail:

Zirlon Vertical Blind
Lift-Out Headrail shown in all mounting details.



key features:

- Self-Lubricating Wheeled System Glides Very Smoothly
- Louvers Traverse Smoothly & Stack in 30% Less Space
- Louvers Rotate 360°
- Easy to Clean Windows – Louvers Move Away From Control End Effortlessly
- Stainless Steel Links will Not Rust

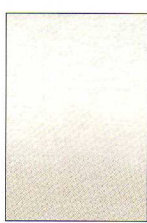
LEVOLOR®



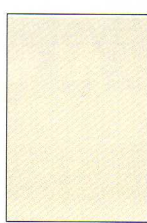
metal blind
color palette

Color Name	#	mark I family		riviera® family				monaco® 6	sheerview
		1"	1-3/8"	Classic 1"	Contract	1/2"	2"	1"	1"
white	110	x	x	x	x	x	x	x	x
cotton	111	x	x	x	x	x	x	x	
alabaster	112	x	x	x	x	x	x	x	x
white cap	113	x	x	x			x		
dover	115	x	x	x	x	x	x	x	
polar bear	116	x	x	x	x	x	x	x	
almond	137	x	x	x	x	x	x	x	
vanilla	148	x	x	x	x	x	x	x	
ivory	201	x	x	x	x	x	x	x	
blush white	202	x	x	x	x	x	x	x	
real red	268	x	x	x	x	x		x	
garnet red	275	x	x	x	x	x		x	
gingersnap	292	x	x	x			x		
sand	310	x	x	x	x	x	x	x	
greige	312	x	x	x	x	x	x	x	
malibu sand	316	x	x	x	x	x	x	x	
mushroom	365	x	x	x	x	x	x	x	
beacon brown	368	x	x	x					
rich earth	384	x	x	x			x		
cactus sage	571	x	x	x	x	x	x	x	
sherwood green	590	x	x	x	x	x	x	x	
china blue	637	x	x	x	x	x	x	x	
evening shadows	641	x	x	x	x	x		x	
royal navy	685	x	x	x	x	x	x	x	
wood violet	765	x	x	x			x		
birch	815	x	x	x			x		
squirrel gray	820	x	x	x	x	x	x	x	
mercury	860	x	x	x	x	x		x	
pearl gray	862	x	x	x	x	x	x	x	
u.n. gray	870	x	x	x	x	x	x	x	
dark bronze	885	x	x	x	x	x	x	x	x
raw umber	887	x	x	x	x	x	x	x	
black	890	x	x	x	x	x	x	x	
low gloss black	892	x	x	x	x	x	x	x	x
Pearlescence Finishes									
vapor	1388	x	x	x			x		
golden mist	1389	x	x	x			x		
Opulescence Finishes									
quartz white	1392	x	x	x			x		
glazed bisque	1393	x	x	x			x		
Native Stone Finishes									
sandstone	2814	x	x	x					
earthstone	2815	x	x	x					
canyonstone	2826	x	x	x					
claystone	2828	x	x	x					
Metallic Finishes									
satin nickel	31	x	x	x	x	x	x	x	
brushed aluminum	34	x	x	x	x	x	x	x	x
copperite	915	x	x	x					
ash bronze	968	x	x	x	x	x	x	x	
cityscape	1440	x	x	x			x		
galleria	1441	x	x	x			x		
brass	1443	x	x	x			x		
Tiltone Color									
dark bronze/dover	5885	x	x	x					

Sheerview available in Mark I 1" and Riviera® 1" Classic.



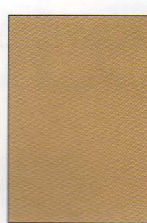
31
satin nickel



115
dover



268
real red



365
mushroom



641
evening shadow



860
mercury



890
black



1389
golden mist



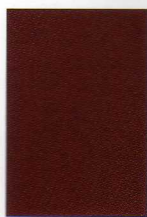
1443
brass



34
brushed aluminum



116
polar bear



275
garnet red



368
beacon brown



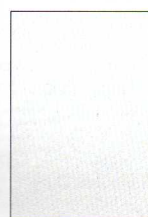
685
royal navy



862
pearl gray



892
low gloss black



1392
quartz white



2814
sandstone



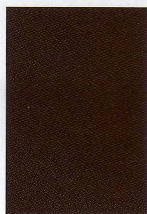
110
white



137
almond



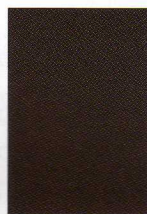
292
gingersnap



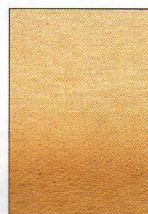
384
rich earth



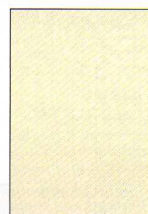
765
wood violet



870
u.n. gray



915
copperite



1393
glazed bisque



2815
earthstone



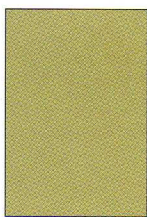
111
cotton



148
vanilla



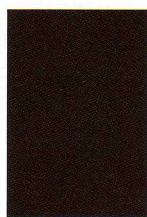
310
sand



571
cactus sage



815
birch



885
dark bronze



968
ash bronze



1440
cityscape



2826
canyonstone



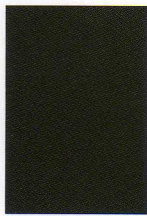
112
alabaster



201
ivory



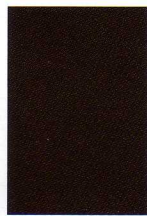
312
greige



590
sherwood green



820
squirrel gray



887
raw umber



1388
vapor



1441
galleria



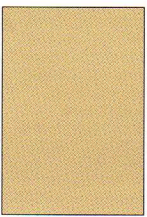
2828
claystone



113
white cap



202
blush white



316
malibu sand



637
china blue

See Levolor Sample Deck for actual swatch.

Track Systems Performance Data

Cross Section	No.	Headings	Mount	Description	Max. Track Set Length (Ft.)*	Max. Fabric Weight (Lbs.)*	Lbs. per Ft.
	3000 Superfine Empire	Pinch Pleats	Ceiling Wall	As listed One-Way Draw Two-Way Draw	15 25	15 20	1 .80
	9000 Regular	Pinch Pleats	Ceiling Wall	Can be angular bent using 8" radius or circular curved One-Way Draw Two-Way Multiple Draw	16 32	16 30	1 1
	9003 Heavy Duty	Pinch Pleats	Ceiling Wall	Can be angular bent using 8" radius or circular curved One-Way Draw Two-Way Multiple Draw	16 32	20 30	1.25 1.10
	9003 Double Duty	Pinch Pleats	Ceiling Wall Recessed	Can be angular bent using 8" radius or circular curved One-Way Draw Two-Way and Multiple Draw	16 32	30 45	1.88 1.40
	9095 Studio Coordinates 50000 HD27XXX	Pinch Pleats	Wall	All 1 3/8" Diameter Decorative Traverse Rods One-Way Draw Two-Way and Multiple Draw	15/22.5 15/22.5	15 20	1/66 1.5/90
	93001 Architrac II	Pinch Pleats Ripplefold**	Ceiling Wall Recessed	Can be angular bent using 12" radius or circular curved One-Way Draw Two-Way Draw	16 32	1/2" pulley per ft. 32 Lbs. 2 1/4" pulley per ft. 32 Lbs. 1 3/8" pulley per ft. 64	Lbs. per ft. 2 2
	94001 Architrac IV	Pinch Pleats Ripplefold**	Ceiling Wall Recessed	Can be angular bent using 12" radius or circular curved One-Way Draw Two-Way Draw	1/2" pulley 16 1" pulley 20 32 40	1/2" pulley per ft. 32 Lbs. 2 1" pulley per ft. 62 80	Lbs. per ft. 2 3.10 2
	94001 Estate Ultra 93601 Fascia	Pinch Pleat	Ceiling Wall	One-Way Draw Two-Way Draw	16 16	48 56	3 3.50
	93601 Hand/Baton Draw	Pinch Pleats Cubicle	Ceiling Recessed	Can be angular bent using 8" or 12" radius or circular curved One-Way Draw Two-Way Draw	16 32	32 64	2 2
	9600	Pinch Pleats Cubicle	Ceiling Wall Recessed Suspended	Can be angular bent using 12" or 14" radius or circular curved One-Way Draw Two-Way Draw	20 40	48 96	2.40 2.40
94003	Pinch Pleats Cubicle Ripplefold	Ceiling Wall Recessed	Can be angular bent using 12" radius or circular curved One-Way Draw Two-Way Draw	20 40	40 80	2 2	
94004	Pinch Pleats Cubicle Ripplefold	Ceiling Recessed	Cannot be curved or bent One-Way Draw Two-Way Draw	16 32	32 64	2 2	
94005	Pinch Pleats Cubicle Ripplefold	Ceiling Recessed	Can be angular bent using 12" radius or circular curved One-Way Draw Two-Way Draw	16 32	32 64	2 2	
94008	Pinch Pleats Cubicle Ripplefold	Ceiling Wall Recessed	Cannot be curved One-Way Draw Two-Way Draw	16 32	32 64	2 2	

94003 Series:
 1. Furnish and install, as indicated on plans, Kirsch track NO. 94003, extruded of .050" 6063T5 Aluminum alloy with white baked enamel.
 2. Specify Finish: (25) White.
 3. Specify Slide Carrier: NO. 9670 Ball Bearing style, NO. 9687 Ball Bearing Style, or NO. 9673 Ball Bearing style (Specify NO. 94144 or NO. 9603 End Cap and NO. 94133-94134 Master Carrier with the above) Specify Slide Carrier: NO. 9406 Button Style, NO. 9685 Button Style, or NO. 9686 Button Style (Specify NO. 9684 End Stop and 9644 Master Carrier with Button Style Slides)
 4. Specify Mounting Bracket: NO. 94132 (Wall Mount) V (2"-3" Clearance) or NO. 94140 (Ceiling Mount). One Bracket to be mounted at each end of track. (One 24" from each drapery stacking end and one at 48" intervals over remainder of track).

1. Furnish and install, as indicated on plans, track NO. 94005 or 94004, extruded of .050" 6063T5 Aluminum alloy with white baked enamel. Track to be fastened securely at 16" intervals through Pre-Drilled holes.
 2. Specify Slide Carrier: NO. 9670 Ball Bearing style, NO. 9687 Ball Bearing style, or NO. 9673 Ball Bearing Style. (Specify NO. 94144 or NO. 9603 End Cap and NO. 94133-94134 Master Carrier with the above). Specify Slide Carrier: NO. 9406 or NO. Button Style, NO. 9685 Button Style, or NO. 9686 Button Style. (Specify NO. 9684 End Stop and 9644 Master Carrier with Button Style Slides).
 3. Specify Slide Carrier: NO. 9670 Ball Bearing style, NO. 9687 Ball Bearing Style, or NO. 9673 Ball Bearing style. (Specify NO. 94142 End Cap for NO. 94004 Track Series. Specify NO. 94141 End Cap for 94005 Track Series. Specify NO. 94133 and 94134 Master Carriers with Ball Bearing style). Specify Slide Carrier: NO. 9406 Button Style, NO. 9685 Button Style, or NO. 9686 Button Style. (Specify NO. 9684 End Stop

and NO. 9644 Master Carrier with Button Style Slides)
94006 Series:
 1. Furnish and install, as indicated on plans, Kirsch track NO. 94008, rolled of 22 gauge (.030") Galvanized Steel, White Baked Enamel Finish.
 2. Specify Slide Carrier: NO. 9670 Ball Bearing style, NO. 9687 Ball Bearing style, or NO. 9673 Ball Bearing Style. (Specify NO. 94144 or NO. 9603 End Cap and NO. 94133-94134 Master Carrier with the above). Specify Slide Carrier: NO. 9406 or NO. Button Style, NO. 9685 Button Style, or NO. 9686 Button Style. (Specify NO. 9684 End Stop and 9644 Master Carrier with Button Style Slides).
 3. Specify Mounting Bracket: NO. 94132 (Wall Mount) V (2"-3" Clearance) or NO. 94140 (Ceiling Mount). One Bracket to be mounted at each end of track. (One 24" from each drapery stacking end and one at 48" intervals over remainder of track). NOTE: Fastening devices

should have a minimum 25lb. direct withdrawal strength. Screws used through channel openings should be a phillips or positive head with a NO. 6 head. Use a 9955 channel protector during installation.
9406 Series:
 1. Furnish and install, as indicated on plans, Kirsch track NO. 9406, extruded of .070" 6063T5 Aluminum alloy with white baked enamel.
 2. Specify Finish: (25) White
 3. Specify Slide Carrier: NO. 9406 Button Style, NO. 9685 Button Style, or NO. 9686 Button Style.
 4. Specify Master Carrier NO. 9644 OR 94158 AND 94159
 5. Specify End Caps: NO. 9684 or NO. 9682